

# brookfield industries, inc.

## Commercial / Industrial Door Operator Manual

SWINGING AND SLIDING DOOR OPERATORS FOR LEAD  
SHIELDED DOORS



*For All Door Operator Model Numbers  
for Swinging and Sliding Doors*

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**brookfield industries, inc.**

**NB-4100-PLC  
COMMERCIAL/INDUSTRIAL  
SLIDING  
DOOR OPERATOR  
MANUAL**

**(8<sup>th</sup> Edition 01/01/2021)\***

**\*Incorporates Maintained Contact to Close per UL 325, Entrapment  
and improved safety relay.**



**Conforms to UL STD 325  
Control No. 3011624**



**US Patent No. 6,177,771 B1**

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# WARNING!

## IMPORTANT INSTALLATION INSTRUCTIONS

### IMPROPER INSTALLATION CAN LEAD TO SEVERE INJURY OR DEATH

### READ AND FOLLOW ALL INSTRUCTIONS

- **Commercial/Industrial Sliding Door Operator** that has exposed moving parts capable of causing injury to persons or employs a motor deemed indirectly accessible by UL 325,10.6 by virtue of its location above the floor shall include:
  - (a) Install the operator at least 8 ft (2.44 m) or more above the floor; or
  - (b) If the operator must be installed less than 8 ft (2.44 m) above the floor, exposed moving parts must be protected by covers or guarding, provided by the operator or door manufacturer; or
  - (c) Both (a) and (b)
- Install only on a properly operating and balanced door within the rated values for door weight, door width and operating forces as stated on the ratings label
- Do not connect door operator to source of power until instructed to do so
- This door operator shall be installed and serviced by a qualified technician, electrician or electrical maintenance person familiar with its operation and the potential hazards involved.
- Any person performing installation or service on this product shall read this manual first. Proper installation includes following all steps outlined in the **Installation Instructions** and the settings specified under the **Parameters** section.
- Assure all electrical wiring and grounding is installed as specified in this manual and as required by any local codes. Proper installation can also reduce the risk of electrical shock, fire or explosion.
- Locate activation switches or push button stations: (a) within sight of the door, (b) at a minimum height of 5 ft (1.53 m) above floors, landings, steps, or any other adjacent walking surface (c) away from moving parts of the door.
- As described in this manual, the Stop command controlled by the motor drive is not intended to be a fail safe or Emergency Stop (E-Stop) since it does not prevent the motor drive from malfunctioning. This can only be accomplished by disconnecting the AC power to the operator (terminals L1 and N).
- This door operator is to be a permanent or “hard” wired connection to the supply voltage. The electrical contractor shall install a dedicated breaker or line switch to disconnect each ungrounded pole of the door operator from the supply voltage. Each ungrounded pole shall have a minimum of 3mm contact separation.
- If this model is equipped with a manual release, disengage pin(s) between door and door operator before manually moving the door.

# WARNING!

## IMPORTANT SAFETY INSTRUCTIONS IMPROPER USAGE CAN LEAD TO SEVERE INJURY OR DEATH READ AND FOLLOW ALL INSTRUCTIONS

- **Commercial/Industrial Sliding Door Operator** for trained traffic\* use only. The manufacturer of this product does not include external safety devices as a standard feature.
- **External safety devices** are required on this door operator. The installer is solely responsible for selecting and installing the correct safety devices to prevent severe injury or death. Refer to the Terminal Strip Hookup in this manual for proper wiring and to the owner's manual of the external safety device manufacturer for proper installation and use.
- No person shall perform any service or activate this door operator unless they have been properly trained in its safe usage and have read the owner's manual.
- Never let children operate or play with door controls.
- Before activating this door operator, check the following:
  1. Assure that all personnel are clear of the path of this operator and the door that it is attached to.
  2. Assure that all fingers, hands, feet, limbs and articles of clothing are clear of all moving parts and pinch points.
- Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or open. **NO ONE SHOULD CROSS THE PATH OF A MOVING DOOR.**
- Test the door's safety features at least once a month. Make any adjustments or repairs as necessary and retest. Failure to do so may cause severe injury or death.
- **KEEP DOORS PROPERLY OPERATING AND BALANCED.** Refer to door manufacturer's manual. Have repairs done by trained technicians.
- Prior to performing any service on this product (including the replacement of any fuses or circuit breakers), disconnect the operator from the supply voltage.
- For continued protection against fire, replacement fuses or circuit breakers shall be of the same type and ratings as those being replaced.

\*Defined in ANSI 156.10 as a controlled group of people trained in the safe use and operation of a particular door installation.

## SAVE THESE INSTRUCTIONS

## Overview

The **NB-4100-PLC Commercial/Industrial Sliding Door Operator** has been designed, tested (over 500,000 cycles) and is manufactured by **brookfield industries, inc.** in accordance with UL 325. The NB-4100-PLC will operate any industrial sliding door system that requires horizontal operating forces up to 300 lbs, variable speeds up to 13 inches/sec and move doors across practically any opening specified.

**The NB-4100-PLC** mounts at the header of the door and disconnects for manual operation with a spring-loaded pull down pin. The operator features lightweight aluminum construction, which makes for easier installation and greater corrosion resistance. The steel reinforced, polyurethane timing belt and the *linear guide tracking system* are maintenance free and need no lubrication. The NB-4100-PLC can also be modified to operate a bi-parting door.

This power open/power close electro-mechanical operator with its state of the art components, make it the strongest, most reliable and easiest to install in the industry today. Refer to the **Terminal Strip Hookup** for all open, partial open, close, stop and **External Safety Device** inputs, which are all Class (2) 24VDC normally open momentary contact. Power supply hookups for both Class (2) 24VDC, 110VAC and 230VAC(European installations) are also indicated. The PLC then processes all this information for proper control of these heavy lead doors. This door operator is patented under **US Patent No. 6,177,771 B1**.

The **NB-4100-PLC Commercial/Industrial Sliding Door** is compliant with **UL 325** under Section **External Entrapment Protection** featuring **Fail Safe Monitoring**, providing all External Safety Devices are wired and installed per this manual.

We are Authorized to Mark the NB-4100-PLC with the **ETL, CE** and **CSA** markings from Intertek Testing Services to assure compliance with UL 325, FCC Part 15 (Emissions) and the following International Standards: EN 60335-1 and -2 (Safety), EN 61000-6-2 (Immunity) and EN 61000-6-4 (Emissions). The "listing" reports specifically refer to the heavy commercial/industrial doors associated with linear accelerator rooms.

### Logic Control:

This Operator offers the latest technology in PLC (Programmable Logic Control). The following (2) modules snap to a DIN rail base:

**CPU (Central Processing Unit)** - processes and stores data in its internal register such as inputs from pushbutton stations and outputs to motor controls. This extremely compact unit houses (8) LED 24 VDC inputs and (6) LED outputs with (3) isolated commons.

**Analog/Digital Converter-** converts the analog signal of the Rotary Position Transducer to a digital value.

**Class (2) 24 VDC Power Supply**- converts 110 supply voltage to Class (2) 24VDC power to operate the CPU, A/D converter, Rotary Position Transducer and presence sensors.

These plug-in modules with LED make diagnostics and replacement of parts easy and quick to perform.

Interface with the PLC is necessary to adjust **Door Position Presets** in the field. This is accomplished by plugging in the **Programmable HMI (GT01)**, a hand held, touch screen device that is purchased separately.

The CPU has been programmed to adjust on the fly, such door position presets as **Back Check, Full Open, Latch Check** and **Full Closed**. In addition, we've included a **Partial Open** preset as required on most Linac Doors in the marketplace today.

**Input** commands to be processed by the PLC, are done so by making the appropriate connections on the **Terminal Strip Hookup**. By connecting separate normally open (SPST) switches between terminals 1 and 14 to open, terminals 1 and 13 to partially open, terminals 1 and 12 to close and a normally closed (SPDT) switch to terminals 1 and 10 to stop the door, provides the customer discrete control of each input from a **momentary contact push button station** (not included). Reversing the direction of the door while it's moving (dynamic) can be accomplished by simply pressing the appropriate switch to change direction. *We do not include any activation devices or push button stations with our door operators.*

The NB-4100-PLC features momentary contact **Input** commands for **External Safety Devices** that comply with **UL 325 Section External Entrapment Protection** featuring **Fail Safe Monitoring**. These devices are normally door mounted, **4-wire reversing edge contact type sensors** that reverse the door while closing. However, they can be substituted with non-contact type presence sensors providing the external wiring is compatible with our internal wiring. ***Note: The door will not be allowed to close unless these sensors are correctly wired per this manual.*** When installing contact type sensors, assure they are properly secured to the leading edge of the door with sufficient spacing and length to assure safe activation (refer to the owner's manual). Momentary contact **Input** commands and a **low voltage Class (2) power supply** are also provided for **additional (redundant) sensors**, such as **non-contact type presence sensors** that are frame mounted. brookfield industries does not manufacture nor do we include **External Safety Devices** with any of our door operators. *The installer is solely responsible for selecting the correct sensors to prevent injury.* To assure that external safety devices are properly installed and adjusted correctly, refer to the owner's manual for that device. For proper wiring, refer to **Terminal Strip Hookup** and the **Wiring Diagram** included in this manual.

The NB-4000 also features a maintained contact (constant pressure/dead man) Input (Terminals 1 & 20) to close the door that complies with UL 325, Entrapment. For proper wiring to this input, please refer the Terminal Strip Hookup.

The user now has the flexibility of choosing either one of the above methods: Entrapment by means of maintained contact or External Entrapment Protection through safety sensors. Both methods can be employed by simply connecting to both inputs. The maintained contact could then be utilized as an emergency override for closing the door in case the tape switches fail. This allows the door to stay in operation until the contact sensors can be repaired.

The **Stop** command (normally open terminal #10) will stop the door in any position when activated but it will not prevent a motor drive from malfunctioning nor is it a true emergency stop. **Emergency Stop (E-Stop) can only be accomplished by disconnecting AC power to the operator (Terminal L1 and Terminal N).**

The NB-4100-PLC features the same **Absolute Position Feedback Control** system and software as other **brookfield industries, inc.** door operators. There are no limit or proximity switches to adjust or install for any of the door positions under normal operation. Simply adjust the door's positioning presets as required by interfacing with the PLC via a hand held Human Machine Interface (purchased separately).

A **Rotary Position Transducer** attached to the worm gear output shaft provides the position of the door. As the door changes position, the output signal from the transducer varies in value. This signal, once converted to a digital value, is stored in the CPU for further processing. This device does not need to be "homed" or reset if there's a power loss, nor does it need to go through "learn speed" after power up or after any adjustments have been made.

#### **Motor Control:**

The NB-4100-PLC uses a state of the art **Regenerative (4-Quadrant) 90 VDC Motor Control**. This provides the best assurance that the door's high inertia characteristics will not "overhaul" (or "freewheel") the motor; thus, resulting in controlled door motion. The **NB-4100-PLC** features a **multi-speed board** that attaches to the top of the **motor control** that features control of up to (4) independent speeds. The **NB-4100-PLC** has the flexibility of controlling separate latch check speeds (**Preset 1**) and back check speeds (**Preset 2**) as well as close speeds (**Preset 3**) and open speeds (**Preset 4**). The motor control also features additional trimpots, which greatly improve the performance of the drive and motion profile of such heavy doors. The **DB** (Dead Band) trimpot controls the amount of delay before regeneration starts (if set too low oscillation may occur). The **RESP** (Response) trimpot adjusts the dynamic response of the system; therefore, increasing this setting will increase response time (if set too high, unstable operation may result). The **IR Comp** trimpot determines the amount in which the motor speed is held constant as the motor load changes. For example, if set too low, the motor may not obtain the desired speed fast enough or not at all. If set too high, the motor may oscillate. The **RCL** (Reverse Current Limit) trimpot and **FCL** (Forward Current Limit) trimpot adjusts the armature current limit or motor torque in their respective directions. When properly set, the operator will have sufficient torque to operate in both directions, while at the same time limiting the current to the motor. This will prevent damage to any of the mechanical components of the door operator (*also eliminates the need for unreliable and hard to adjust manual slip or electromagnetic clutches*).



The **MAX** (maximum speed) trimpot adjusts the voltage or speed of the motor in the forward and reverse directions. The **FACC** (Forward Acceleration) trimpot adjusts the acceleration time in the forward direction as a function of the maximum rated motor speed. It also controls the Reverse Deceleration time. The **RACC** (Reverse Acceleration) trimpot adjusts the acceleration time in the reverse direction as a function of the maximum rated motor speed. It also controls the Forward Deceleration time.

**Overload Protection** for the DC motor is provided by using the appropriate line fuse to the 110VAC power supply of the motor control (see wiring diagram) and by the proper setting of the **Reverse Torque (RCL)** and **Forward Torque (FCL)** trimpots, which controls the amount of DC current to the motor in both directions.

### **Drive Train:**

Power is supplied from a ¾ hp DC 1750 RPM 90 VDC motor coupled to a high torque 20:1 (1.75" center distance) cast aluminum wormgear. Rotary motion is transferred to linear motion through a steel reinforced, 1" wide x ½" pitch, polyurethane timing belt. The timing belt is supported by a *linear guide tracking system* and (2) 18 tooth-timing pulleys. One is attached to the wormgear output shaft, while the other is attached to the take-up end. The *linear guide tracking system* keeps the belt aligned and assures it is properly meshed into the pulleys at all times. The tracking system also allows the door operator to be disconnected from the door for manual operation. Once the adjustable take-up end of the belt is set with the proper pretension, the **NB-4100-PLC** becomes a reliable, maintenance free door operator that needs no lubrication and can operate at forces up to 300 lbs.

The *linear guide tracking system* consists of (4) self-aligning (open) linear plain bearings mounted to the same plate that the timing belt and the quick disconnect pin is attached to. The mounting plate assembly slides on (2) adjustable 5/8" diameter guides that are continuously supported along the length of the support channel.

### **Supply Voltage:**

115 VAC, (+/- 10%), (230 VAC for European installations) 50/60 Hertz, single phase. In-line circuit breakers are supplied with Motor Control and Power Supply. Surge protection and line Filters are featured to protect door operator components and to assure their reliable performance (immunity) as well as minimizing RF noise (emissions).

*For installations that require a 230 VAC, 50/60 Hz, single phase, power source, we offer a conversion that shall be specified on the purchase order.*

### **Manual Operation:**

A spring loaded disconnect pin that when pulled down, disengages the door operator from the door, so it can be pushed manually.

### **Battery Backup (optional):**

When power is interrupted, and if the door is in any position other than fully open, the battery backup will be activated and provide low voltage DC power directly to the motor. The system is designed to open the door once for each power interruption at a constant speed. This system is not designed to open and close

the door repeatedly. A float charger is included to provide a constant charge on the battery. These components are installed in a NEMA 1 enclosure with a test switch that will interrupt power and allow for testing the system. Also included is an end of travel limit switch, which must be installed so that it disconnects power to the motor when the door is fully open. (this limit switch is only for use in battery backup mode and not for normal operation).

*This is a redundant system and does not replace or substitute any requirements of **UL 325** section **Interruption of Power** for manual operation.*

**Assure used batteries are disposed of at the appropriate drop off center  
brookfield NB-4100-PLC Door Operator Installation Instructions.**

## brookfield NB-4100-PLC Door Operator Installation Instructions

Although each NB-4100-PLC has been fully inspected and tested prior to shipment, assure that no physical damage has occurred during shipping and handling. *Premature failure of the timing belt assembly may occur if it's not installed properly.*

**Caution!** *When performing welding operations, assure ground leads are in direct contact with work piece. Do not ground through the operator, since this will damage components.*

**Refer to drawings DO2003R1 and DO2003R2 for Single Slide Doors. Refer to drawings DO28303R1 and DO28303R2 and Bi-Parting Doors:**

1. For wall mounted units, position the (3) leg mounting brackets above the hanger track. Assure each bracket is the same vertical dimension from the track within (+/-) 1/8". Locate each bracket in the correct horizontal location from the door per DO20032. Mounting holes for the brackets are pre-drilled in the 8" aluminum channel.
2. After leveling the brackets on the wall, use the bracket as a template to mark the location on the wall of the (3) mounting holes. Repeat for both brackets.
3. Drill and install (3) expansion anchors at each bracket location.
4. Mount the brackets with the expansion anchors properly secured.
5. Mount the 8" aluminum channel and the fully assembled operator to the slotted mounting holes of the wall brackets with the hardware provided.
6. If the operator has a splice in the 8" channel, assemble as follows. If not go to step 7.:
  - Before lifting the operator into place, slide the (2) 8" channel sections together while assuring the (2) dowel pins (protruding from the 5/8" diameter guide bars of the 8" channel with the motor) are aligned into the holes of the 5/8" diameter guide bars of the 8" channel with the take-up frame.
  - Mount the 8" channels sections together with the (2) flange splice plates and the web splice plate with the hardware included. Tighten all hardware.
  - Slide guide plate over transition point to assure smooth operation. *Guide bars are adjusted at the factory with the Bellville washers installed at the mounting bolts, but may require final adjustment after shipping.*
  - Place the timing belt over both 18-tooth pulleys and pre-tension the belt to the marking on the take-up end frame made at the factory.
7. Mount the disconnect pin and angle bracket to the door by welding (3/8" fillet weld) or mount with (2) 3/8" grade 5 bolts (not included) making sure bracket is straight and pin has adequate engagement into receptacle on door operator mounting plate.

8. Measure the horizontal distance from the door track to the 5/8" diameter guide bars on the door operator at (3) locations (at each end and the in middle) adjusting the operator in the slotted holes to get the desired measurement within (+/- 1/16").
9. Properly tighten all mounting hardware.
10. Check disconnect pin to assure it operates and disconnects freely.

**Refer to drawings DO30903R1 and DO3093R2 for multiple (stacked) doors:**

1. For units with the (4) slotted 12" long mounting plates, clamp the plates in a nominal position that allows for both (+/-) adjustments. Before welding the plates in place (3/8 fillet welds), run a string line across the top of each plate along the length of the operator. Shim (shim pack included) the plates as required to get each plate height within (+/- 1/16").
2. Mount the disconnect pin and angle bracket to the door by welding (3/8" fillet weld) or mount with (2) 3/8" grade 5 bolts (not included) making sure bracket is straight and pin has adequate engagement into receptacle on door operator mounting plate.
3. Measure the horizontal distance from the door track to the 5/8" diameter guide bars on the door operator at (3) locations (at each end and the in middle) adjusting the operator in the slotted holes to get the desired measurement within (+/- 1/16").
4. Properly tighten all mounting hardware.
5. Check disconnect pin to assure it operates and disconnects freely

### **Electrical hookup (Caution!):**

1. To prevent risk of serious injury, assure source voltage has been disconnected and all "Lock-Out" Safety Procedures have been strictly adhered to.
2. Hookup 115 VAC supply voltage (230VAC supply voltage for European installations) and grounding per **Terminal Strip Hookup** the applicable **Wiring Diagram** and/or local codes.
3. Connect all Class (2) (24) VDC inputs per the **Terminal Strip Hookup** and the **Wiring diagram** including required **External Safety Devices** (not included with operator) that comply with the **External Entrapment Protection of UL 325 for Fail Safe Monitoring**. These devices can be door mounted, **4-wire reversing edge contact type sensors** that reverse the door while closing or compatible non-contact presence sensors **Note: The door will not be allowed to close unless these sensors are correctly wired per this manual**. When installing contact type sensors, assure they are properly secured to the leading edge of the door with sufficient spacing and length to assure safe activation (refer to the owner's manual).
4. Connect the **90 VDC motor** with the wires provided and as indicated on the labels and per the wiring diagram

### **Final setup:**

1. All PLC and motor control settings have been preset prior to shipping; however, these values may require field adjustments that can vary for each installation (see **Parameter for NB-4100-PLC**).
2. Assure external speed "Pots" are set to the 10-20% range before activating the operator.
3. Assure all **Safety Instructions** and **Installation Instructions** have been followed.
4. Activate Open, Partial Open and Close Commands.
5. Adjust **Open, Partial Open and Close** speed "Pots" clockwise to the 65%-70% maximum setting.
6. Adjust **PLC** door position factory presets as required. Refer to the **Door Position Setup** and **HMI Instructions** and the **NB-4000 Parameters** sheet if necessary.
7. Adjust **Latch Check** and **Back Check** trimpots until a smooth stop has been obtained (20-30% range).
8. **WARNING! To avoid serious injury or death: while the door is closing, activate contact sensors and assure Latch Check trimpot speed is properly adjusted to prevent injury. Check for pinch points and adjust the Latch Check Door Position accordingly. Repeat for Back Check while the door is opening when required.**
9. Be prepared to hit stop button in case any obstacles are encountered.

10. Check operation of all other safety devices including redundant and non-contact type. Refer to the installation/owner's manual from the sensor manufacturer for proper settings and adjustments.
11. Operate the door several times assuring all inputs, such as open, close, partial open and stop features function properly. Make the necessary adjustments as required.
12. The NB-4100-PLC should be operated at slower speeds at first and should only be increased in small increments at a time. Each time the speed (**Preset 3-close** and **Preset 4-open**) is increased, end of travel clearances should be checked. Fine tuning of the soft start and stop or **FACC** (Forward Acceleration) and **RACC** (Reverse Acceleration) may be necessary each time the speeds are changed.  
***Caution!** Setting **FACC**, **RACC**, **Preset 3** and/or **Preset 4** to high can damage or crash the operator.*
13. Operate the door several times to assure repeatability with the end of travel limits and to assure overall smooth operation. Adjust settings as required. **FCL** and **RCL** have been pre-set to provide the maximum rated opening and closing forces and should not be increased without consulting the Engineering Department first. Doing so could damage the drivetrain and void the Limited Warranty.

# Door Position Setup and HMI Instructions

## GT-01/02 Touch Screen

1. Plug the eight prong Phoenix Connector into GT-01/02. For operator series before 'G,' use the black cable, plug the opposite ROUND end into the PLC unit on the operator. For 'G' series and above, use the gray cable and plug the opposite ROUND end into the receptacle on the end cover of the operator (right side).
2. A "Please Wait" logo message will flash for a few seconds and then a selection screen will show.

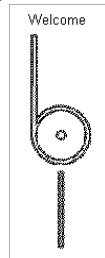


Fig. 2

3. For GT-01/02 software prior to Ver. 3, the screen in Fig. 3 will display. Choose either 'Standard' or 'Main/Sub' operator. For Ver. 3.7 of the GT-01/02 software, the screen in

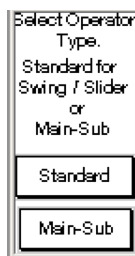


Fig. 3

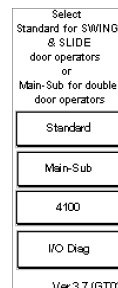


Fig. 4

Fig. 4 will display. For Main/Sub, select 'Lead Door' or 'Follow Door' on the next screen (Fig. 5), then skip to step 5. NOTE: Check PLC model number for appropriate 'Main-Sub' selection.

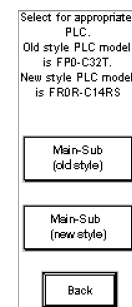
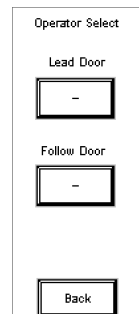


Fig. 5



4. Selecting Standard will give you the screen shown in Fig. 6. Choose the appropriate serial number series of the operator, to get to the first preset screen (Fig. 7)

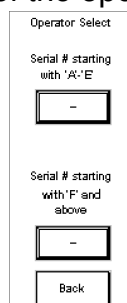


Fig. 6

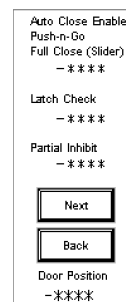


Fig. 7

5. You'll be given a display of the first three user presets (Fig. 7). To edit a preset, simply touch the preset number.
6. A keypad will then display for entering the new preset (Fig. 8). Enter the desired value and touch the ENTER (bent arrow) key to set the value. Press ESC to cancel and go back to the preset list.

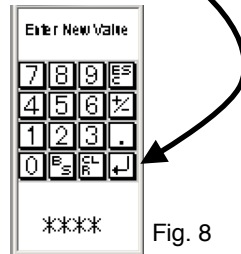


Fig. 8

7. Press 'Next' (Fig. 7) to display the remaining user presets or 'Back' to return to the previous screen.

Note: Real Time Door Position (RTDP) is always displayed on both preset screens

## I/O Diagnostics for Series 'i' Operators and Above only

Selecting the 'I/O Diag' button from main screen (Fig. 4), will bring you to the screen in Fig. 9. 'Outputs' will display the screen in Fig. 11.

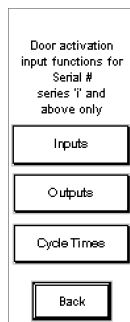


Fig. 9

Select 'Inputs' to display the Input Diagnostic Screen (Fig. 10).

The buttons down the left side, represent an actual input to the PLC. All standard Operator functions can be tested using these buttons.

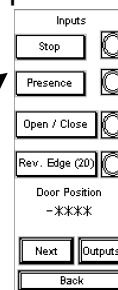
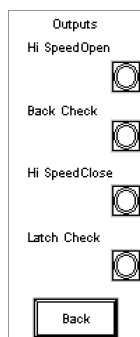


Fig. 10

The lamps down the right side of the screen indicate when an actual 'hard' input is being read by the PLC. E.g., if a Wall Switch or other device is sending an input, the applicable lamp will be lit.



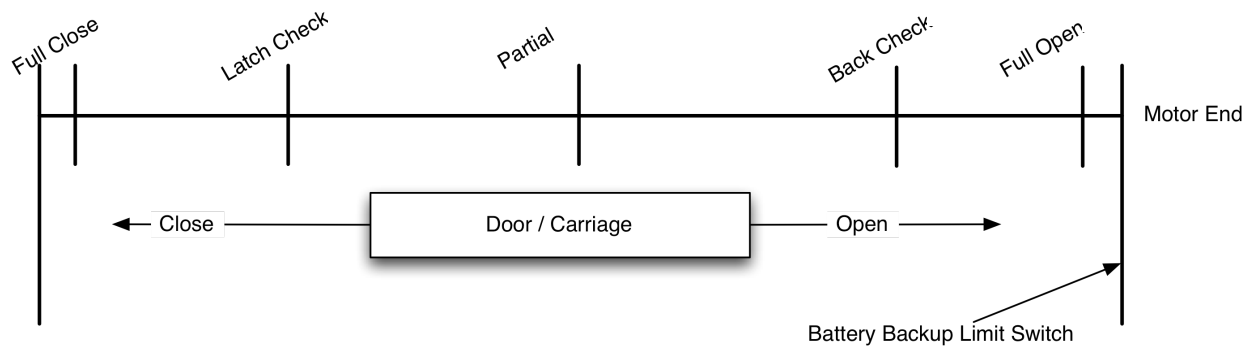
The lamps down the right side of the screen indicate when the PLC is sending the corresponding Output to the motor control.

The serial number series referred to in these instructions is the starting letter of the Operators Serial Number.

NOTE: When using the newer GT-01/02 Software with an older PLC, or vice-versa, the initial startup of the GT-01/02 may be longer than usual and/or may display an error on the screen, it will then clear and go to the initial screen shown in either Fig. 3 or Fig. 4

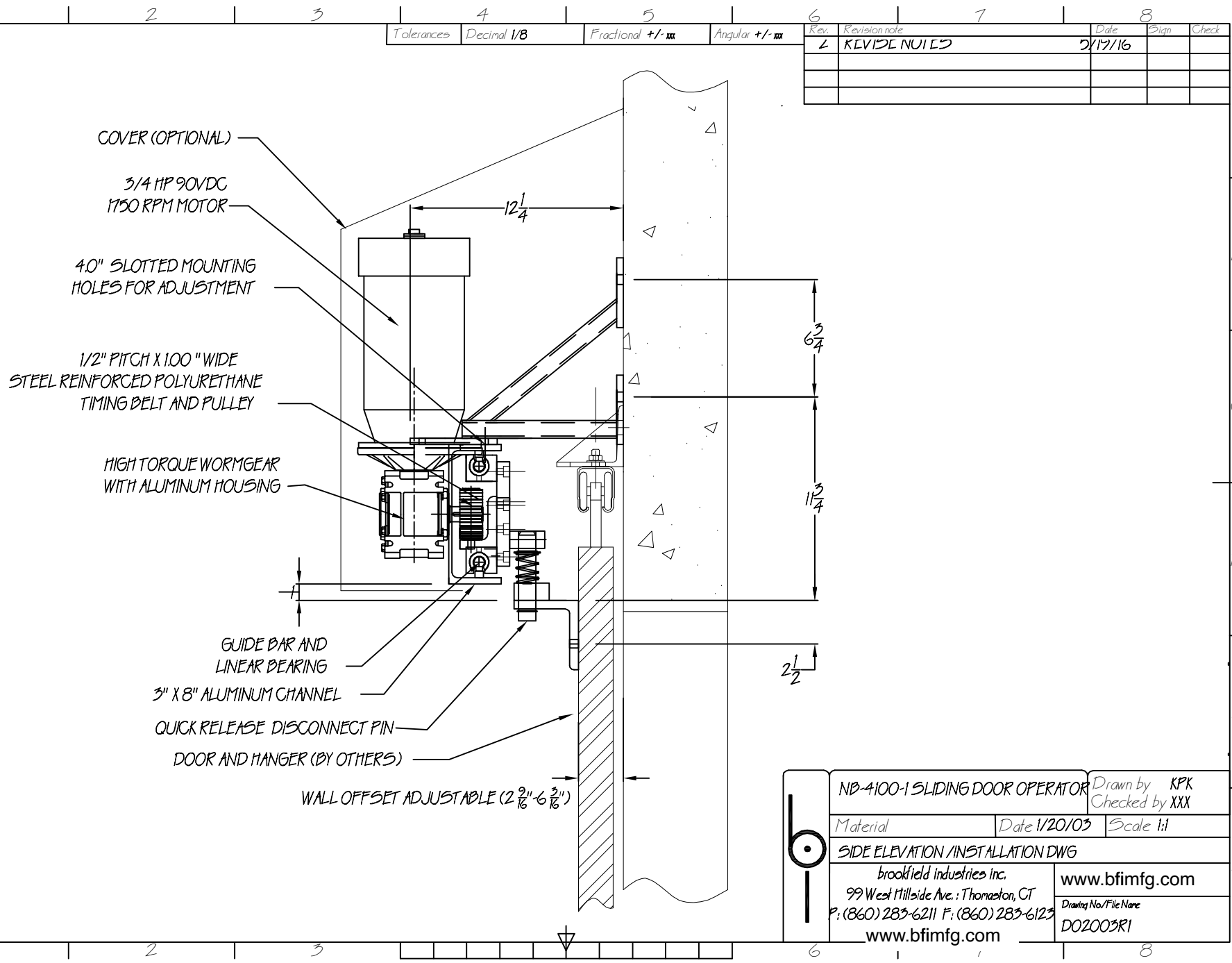


## HMI Instructions - For Sliding Doors




### Door Position Setup Instructions

1. The factory settings represented in above diagram are a **starting point** and may need to be adjusted for each application depending on installation and environment variables.
2. Initiate a signal to have the operator close the door (Close button). Insure that the Creep speed pot is set so that the door doesn't "slam" into the frame. Operator will move closed at high speed then go into Creep and stop. Adjust the *Full Close* value lower or higher so that the door stops in the desired position.
3. Check position of door when fully open. Adjust *Back Check* and *Full Open* if necessary.
4. Adjust the *Partial Inhibit* value to the desired position to allow required access through doorway.

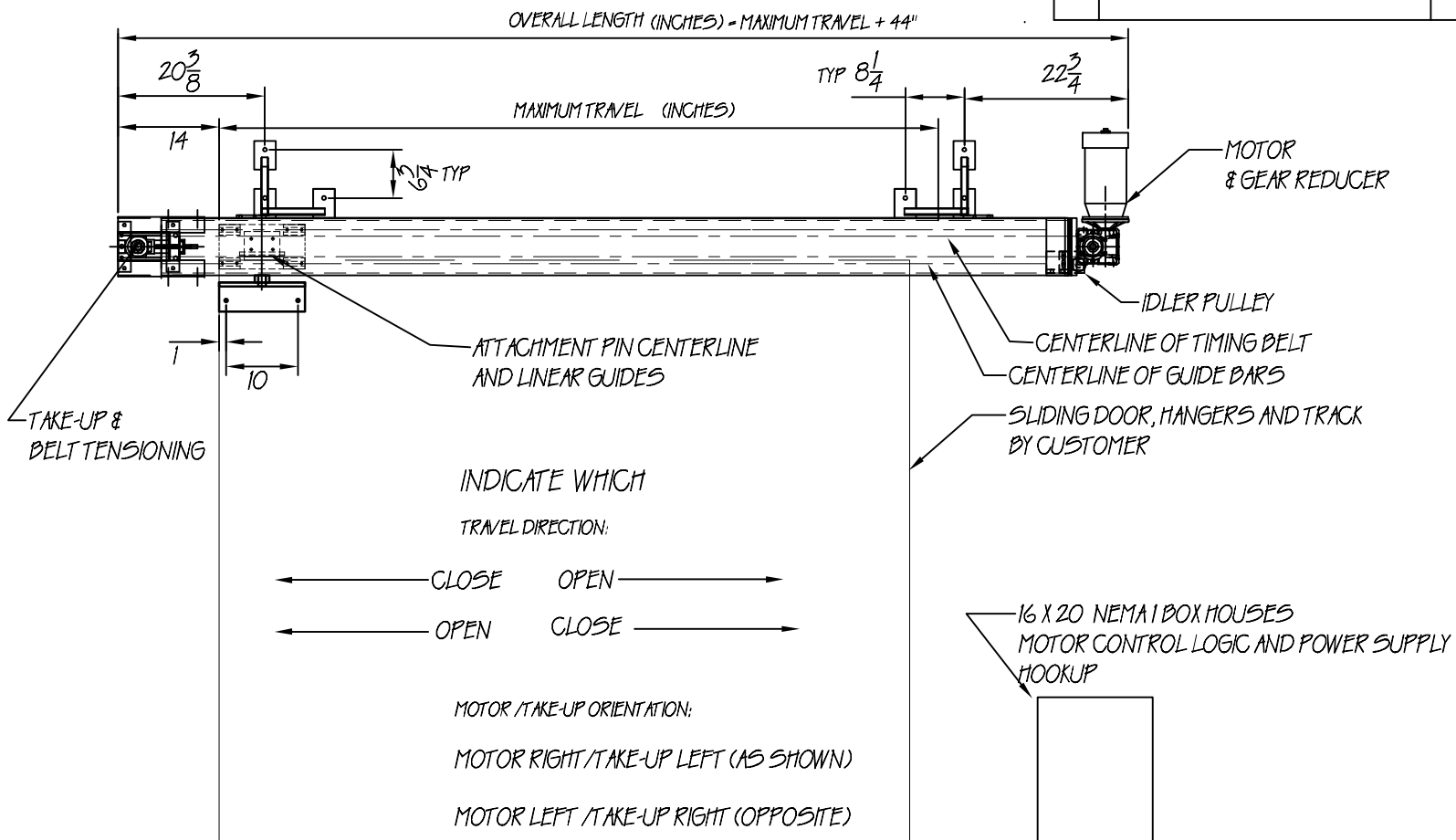



Tolerances	Decimal 1/8	Fractional +/-	Angular +/-	Rev.	Revision note	Date	Sign	Check
				1	REVISED NOTES	2/17/16		



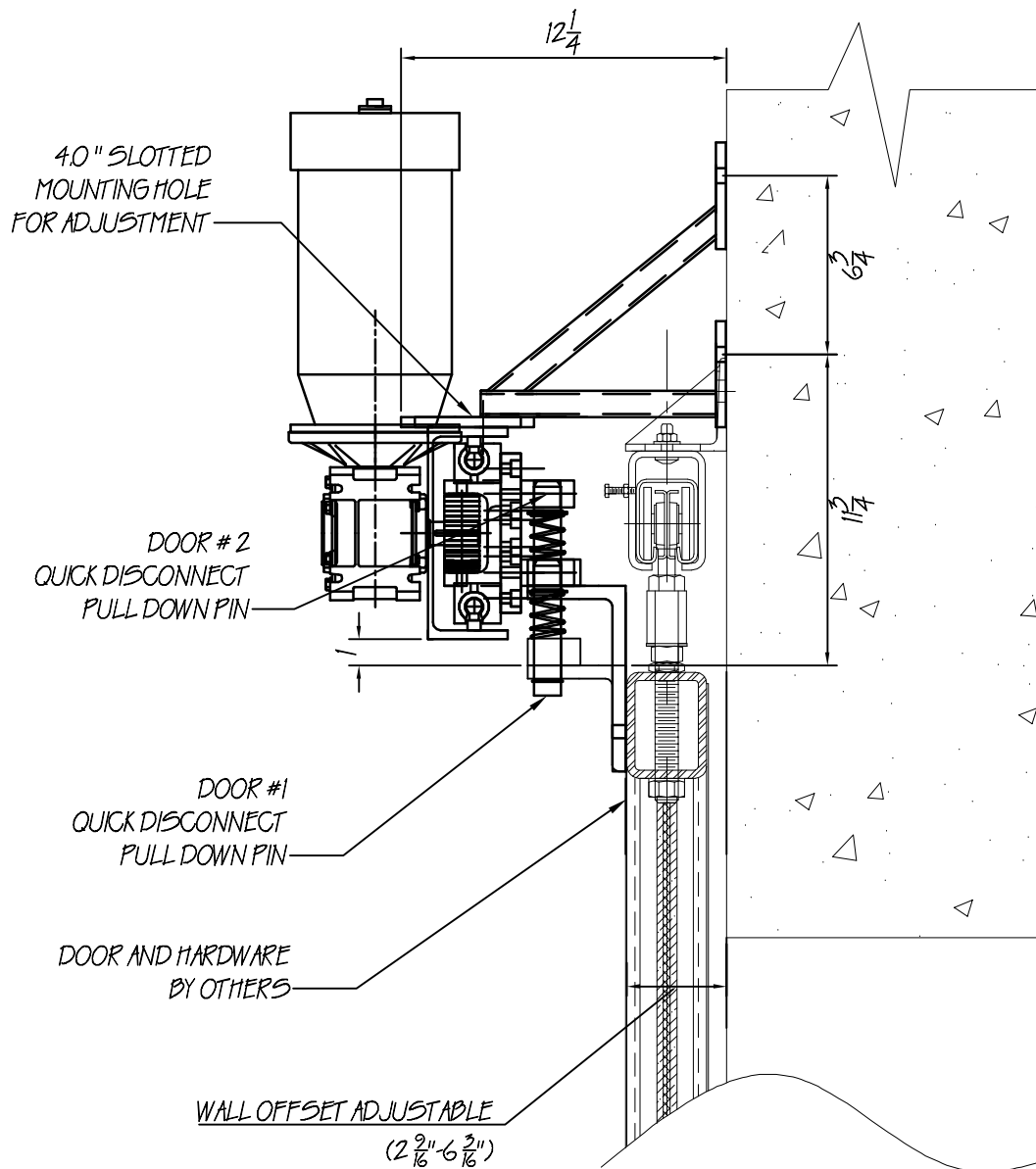
NB-4100-1 SLIDING DOOR OPERATOR			Drawn by KPK
			Checked by XXX
Material	Date 1/20/03	Scale 1:1	
SIDE ELEVATION / INSTALLATION DWG			
brookfield industries inc. 99 West Hillside Ave. : Thomaston, CT P: (860) 283-6211 F: (860) 283-6123 www.bfimfg.com			www.bfimfg.com
			Drawing No/File Name DO2003R1


Tolerances	Decimal $\pm 0.005$	Fractional $\pm \frac{1}{32}$	Angular $\pm 1'$	Rev.	Revision note	Date	Sign	Check
				4	REVISE NOTES	5/19/16		



	NB-4100-1 SLIDING DOOR OPERATOR		Drawn by <b>KPK</b>
			Checked by <b>XXX</b>
	Material	Date <b>10-2-03</b>	Scale <b>1:1</b>
	ELEVATION/INSTALLATION DWG		
	brookfield industries inc. 99 West Hillside Ave. : Thomaston, CT P: (860) 283-6211 F: (860) 283-6123 <b>www.bfimfg.com</b>		<b>www.bfimfg.com</b>  Drawing No/File Name <b>D02003R2</b>

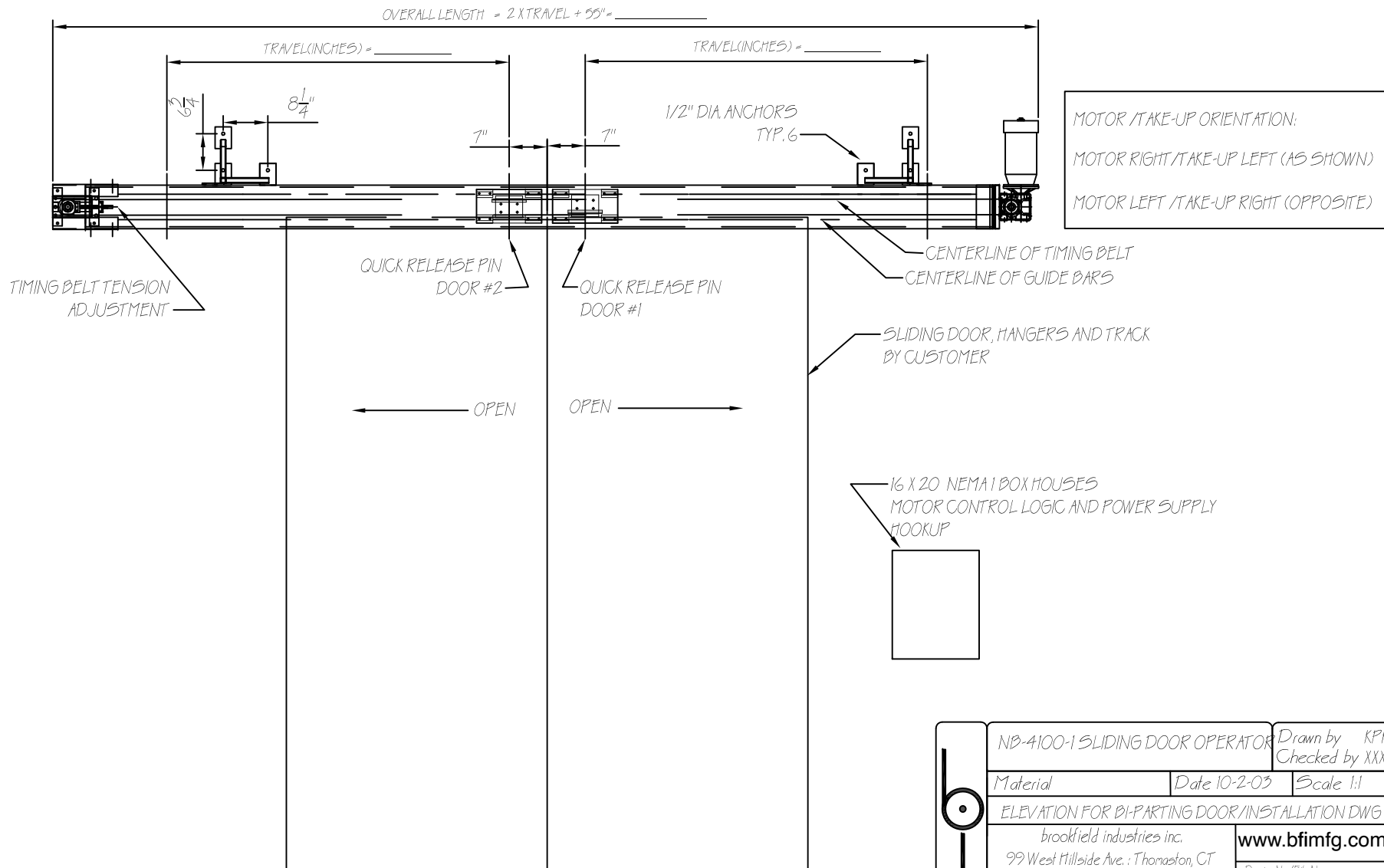
Tolerances	Decimal 1/8	Fractional +/-	Angular +/-	Rev.	Revision note	Date	Sign	Check
				2	REVISE NOTES	2/16		



	NB-4100-1 SLIDING DOOR OPERATOR		Drawn by	KPK
			Checked by	XXX
	Material	Date 10-02-03	Scale 1:1	
	SIDE ELEVATION BI-PARTING/INSTALLATION DWG			
	brookfield industries inc. 99 West Hillside Ave. : Thomaston, CT P: (860) 283-6211 F: (860) 283-6123 www.bfimfg.com		www.bfimfg.com  Drawing No/File Name D028303R1	

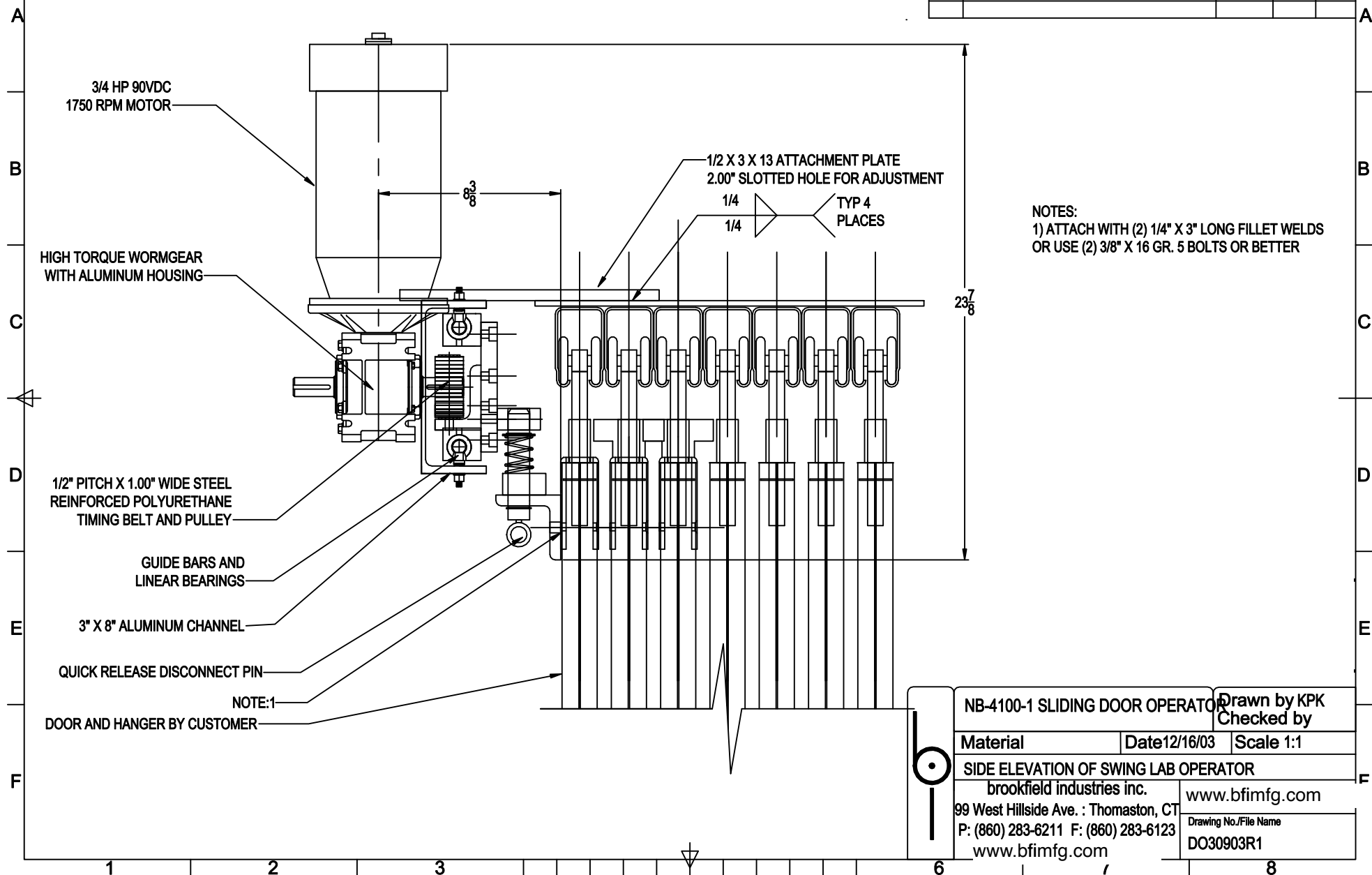
Tolerances    Decimal +/- .0005    Fractional +/- 1/32    Angular +/- .001

Rev.	Revision note	Date	Sign	Check
2	REVISE NOTES	5/2017		



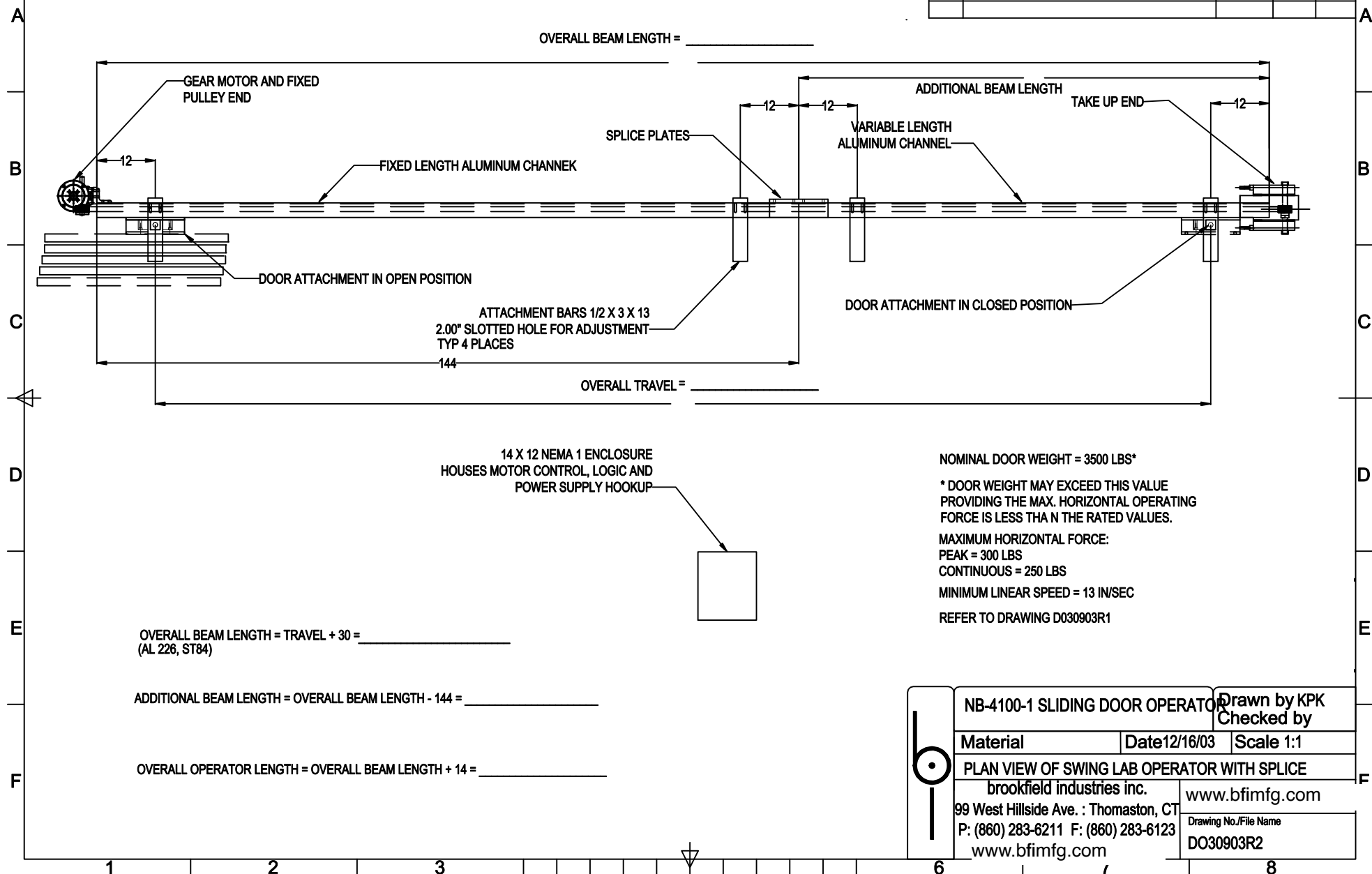
	NB-4100-1 SLIDING DOOR OPERATOR		Drawn by KPK
			Checked by XXX
	Material	Date 10-2-03	Scale 1:1
	ELEVATION FOR BI-PARTING DOOR/INSTALLATION DWG		
	brookfield industries inc. 99 West Hillside Ave. : Thomaston, CT P: (860) 283-6211 F: (860) 283-6123 <a href="http://www.bfimfg.com">www.bfimfg.com</a>		<a href="http://www.bfimfg.com">www.bfimfg.com</a>  Drawing No./File Name DO28303R2

Tolerances	Decimal	Fractional/- .xxx	Angular/- .xxx	Rev.	Revision note	Date	Sign	Check

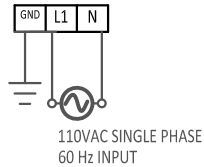


Tolerances	Decimal	Fractional/- xxx	Angular/- xxx
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Rev.	Revision note	Date	Sign	Check
1	ADD FORMULAS	3/05	KPK	
2	REVISE FORMULA	5/06	KPK	



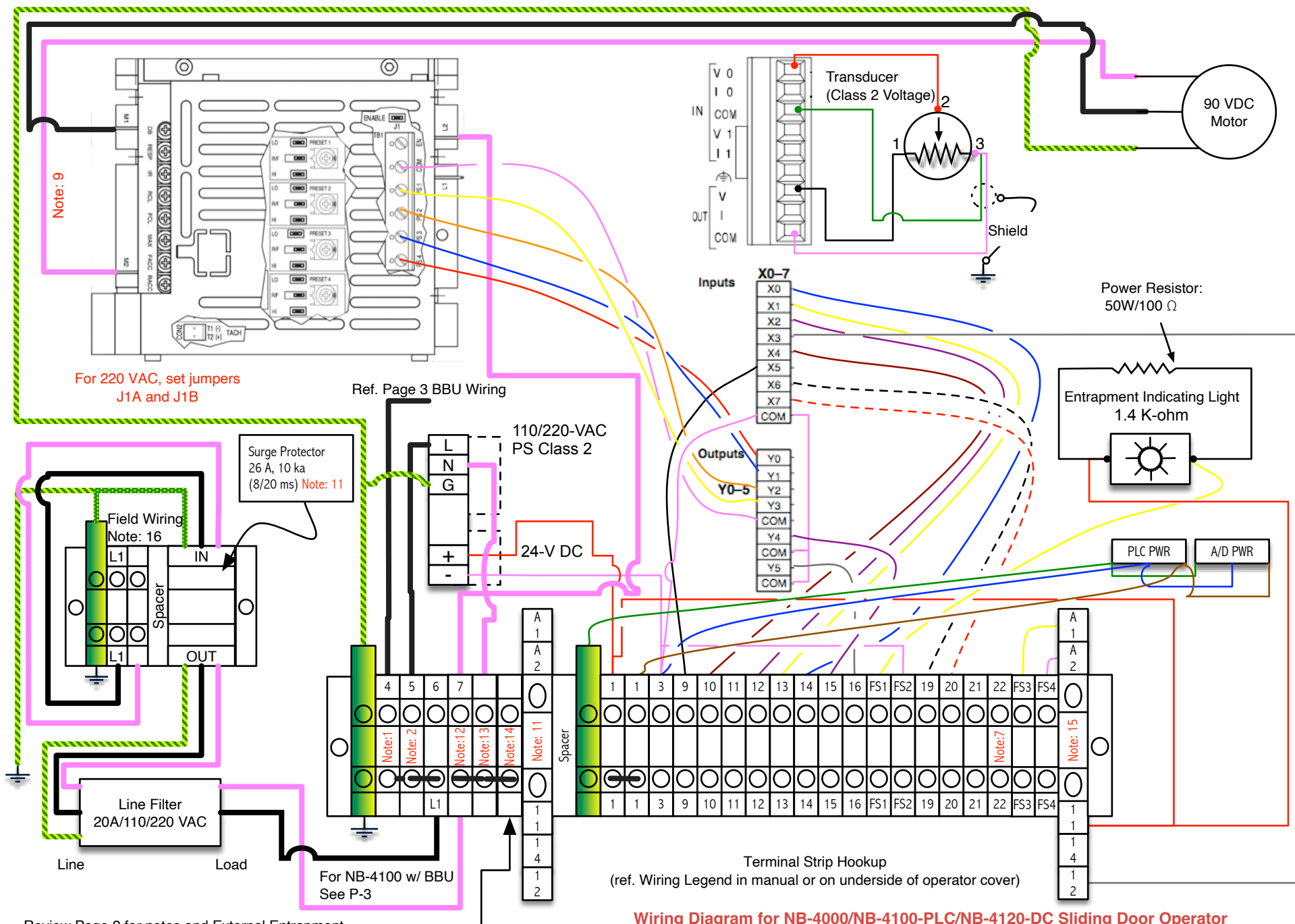
**NB-4000, NB-4000-XXX, NB-4120-2-DC, NB-4100-PLC**



1. *RESERVED*
- OPTIONAL: LAST MAN OUT*
2. PUSH TO **OPEN** (TYPE: PUSH BUTTON STATION)
3. PUSH TO **CLOSE**(TYPE: PUSH BUTTON STATION)
4. PUSH FOR **PARTIAL OPEN** (TYPE:PUSH BUTTON OR PRESS WALL SWITCH)
5. *RESERVED*
6. PUSH ONCE TO **STOP** (TYPE: PUSH BUTTON STATION, **NORMALLY CLOSED**)
7. MAINTAINED CONTACT TO CLOSE
8. BI-PARTING: MAINTAINED CONTACT THAT DISABLES THE CLOSE INPUT (NO REVERSE)  
SINGLE SLIDE: SEE 10B
- 10A. **REVERSES A CLOSING DOOR:** 4-WIRE (FAIL SAFE) TAPE SWITCH(UL325 SECT. 30.2) OR FAIL SAFE PRESENCE SENSOR\*\*
- 10B. **REVERSES A CLOSING DOOR:** REDUNDANT NON-CONTACT PRESENCE SENSOR
11. BATTERY BACKUP: N.C. LIMIT SWITCH

\*\*\*CABLE SUPPLIED WITH OPERATORS FOR CLASS 2 CONNECTION TO AN EXTERNAL DEVICE, AND CABLE SUPPLIED WITH AN EXTERNAL DEVICE FOR CONNECTION TO A CLASS 2 CIRCUIT OF AN OPERATOR SHALL BE: TYPE CL2, CL2P, CL2R, CL2X COMPLYING WITH THE STANDARD FOR POWER-LIMITED CIRCUIT CABLES, REF. ANNEX A, REF. NO. 12, OR OTHER CABLES WITH EQUIVALENT OR BETTER ELECTRICAL, MECHANICAL AND FLAMMABILITY RATINGS; OR CABLE THAT IS FACTORY-CONNECTED INTEGRAL PART OF A CLASS 2 POWER SUPPLY COMPLYING WITH STANDARD FOR CLASS 2 POWER UNITS, REF. IN ANNEX A, REF. NO. 13, OR A CLASS 2 TRANSFORMER COMPLYING WITH THE STANDARD FOR LOW VOLTAGE TRANSFORMERS-PART 3: CLASS 2 AND CLASS 3 TRANSFORMERS, REF IN ANNEX A, REF. NO. 11, OR AN LPS(LIMITED POWER SOURCE) COMPLYING WITH THE STANDARD FOR INFORMATION TECHNOLOGY EQUIPMENT-SAFETY-PART 1: GENERAL REQUIREMENTS REF. IN ANNEX A, REF. NO. 14.

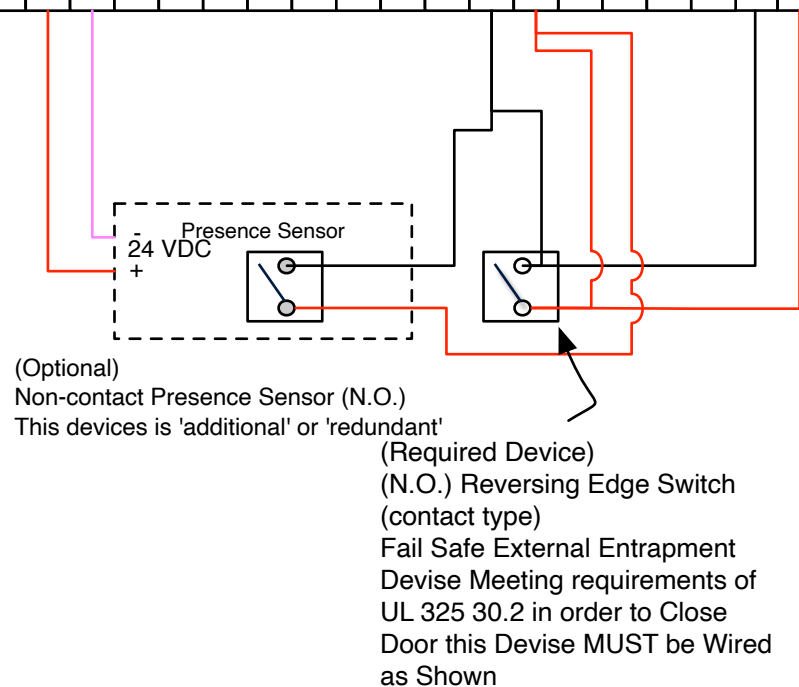
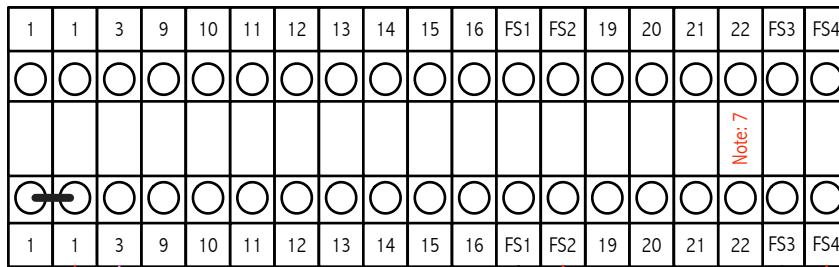




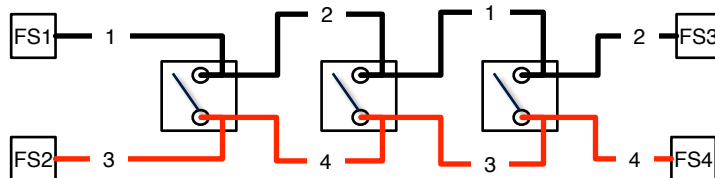
Review Page 2 for notes and External Entrapment Wiring.  
Review Page 3 for Battery backup wiring detail.

110 VAC Input (L1&N)/220 VAC Input (L1&L2)

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Daisy Chain Connection of 4-Wire Tape Switches



(Fail Safe)

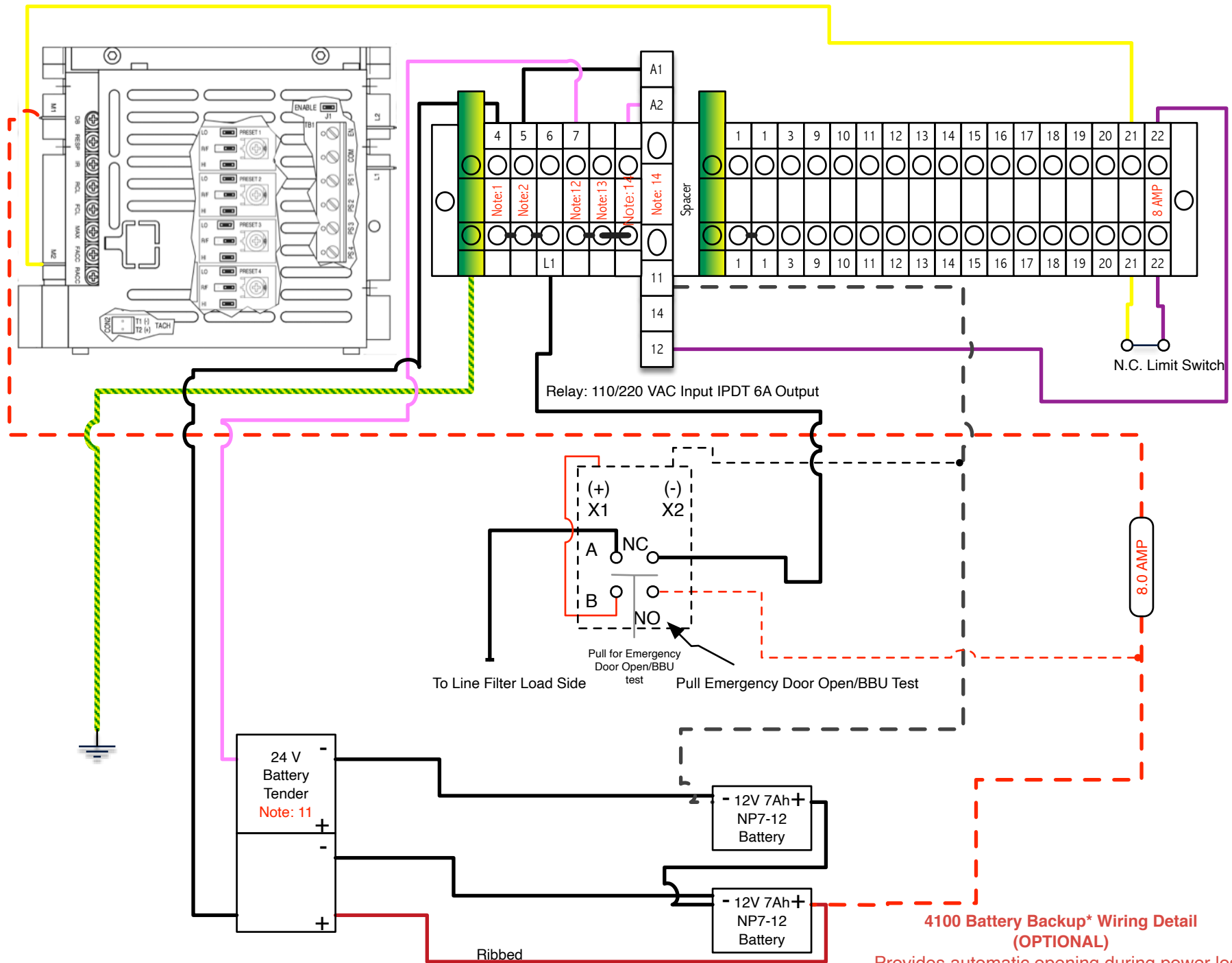
#### Notes:

1. Use 15 Amp/110/220 VAC; Circuit Breaker
2. Use 1 Amp/110/220 VAC slow-blow; Circuit Breaker
3. Class (2) 24 VDC Terminals: Power Supply: (Com & 3)  
Inputs: 9-14 & 17-22
4. All 110/220 AC wires shall be minimum 14 AWG & (105° C, 300 V)
5. All 12-24 VDC (non-motor) wires shall be minimum 20 AWG & (105° C, 300 V)
6. All motor wires shall be minimum 12 AWG & (105° C, 300 V) and 25' max. length
7. Use 8 Amp/110/220 VAC slow-blow; Circuit Breaker
8. Wire as shown for normal direction, reverse 1&3 for opposite direction and reset transducer to 320 at new home position
9. For normal direction wire M1 & M2 as shown. To reverse direction, switch black wire to M2 & white wire to M1.  
DO NOT ALTER BATTERY BACKUP WIRING
10. Install Ferrite Core Red Lion FCOR (2 turns=440 ohm @ 25 MHz) on all incoming AC and DC voltage lines
11. Part must be changed to utilize 220 VAC power
12. For 220 VAC Power see Note:1
13. For 220 VAC Power see Note: 2
14. Additional 'N' terminal block for battery backup only. For 220 VAC Power, See Note 2
15. 24V Safety Relay PSR-SCF24 UC/URM/2x21 (or equal impedance)
16. 110 VAC Input (L1&N)/220 VAC Input (L1&L2)

#### Transducer Wiring:

Wire as shown for : RH Operator (pull open), LH Operator (push open), LH Door Mounted  
Reverse 1 & 3 for : RH Operator (push open), LH Operator (pull open), RH Door Mounted

Legend: \_\_\_\_\_  
Pink solid line designates a WHITE wire.



## Parameters for NB-4100-PLC Door Operator

### PLC Settings of Door Position in Digital Value (DV):

Full Close	=	320
Full Open	=	(Travel (in) x A+320
Partial Open	=	(Desired Opening (in) x A) + 320
Back Check	=	Full Open – (A x 9)
Latch Check	=	320 + (A x 9)
Resolution:		
DV/in	=	A= 18.2(≤ 180" Travel) = 9.1 (> 180" ≤ 372" Travel) = 4.55 (> 372" ≤ 756" Travel)

### Motor Control Jumper Setting:

#### Upper Board (Multi-Speed)

**J1** Enable

**PRESET 1** (Latch Check Speed): **Lo**  
**R** / **F**  
**Hi**

**PRESET 2** (Back Check Speed): **Lo**  
**R** / **F**  
**Hi**

**PRESET 3** (Close Speed): **Lo**  
**R** / **F**  
**Hi**

**PRESET 4** (Open Speed): **Lo**  
**R** / **F**  
**Hi**

#### Lower Board

**J1A**- Line Voltage **115V** / 230V

**J1B**- Line Voltage **115V** / 230V

**J2**-Armature Current 1.7A / 2.5A / 5.0 / **7.5A** / 10A

**J3**-Armature Voltage **A90** / A180 / T7 / T50

**J4**-Potentiometer Operation **15V** / 10V

**J5**-Speed Control **SPD** / TRQ

**J6**-Regenerate to Stop **RTS** / CTS

### Motor Control Trimpot Settings (Approximate):

#### Upper Board (Multi Speed)

**PRESET 1:** Latch Check (REV) Speed POT 30%-35%

**PRESET 2:** Back Check (FWD) Speed POT 30%-35%

**PRESET 3:** Close (REV) Speed POT 50%-60%\*

**PRESET 4:** Open (FWD) Speed POT 50%-60%\*

\*Approximate linear travel speed of 5.0-7.5 inches/second

Lower Board

<b>DB</b>	50%
<b>RESP</b>	50%
<b>IR</b>	50%
<b>RCL</b>	35-40%
<b>FCL</b>	35-40%
<b>MAX</b>	100%
<b>FACC</b>	10-20%
<b>RACC</b>	10-20%

**Timing belt pre-tension:**

This value is calculated and preset at the factory for every belt length. The take-up end is marked with the pre-tension setting. This is necessary for replacement belts and for the assembly of any spliced units.

$$F = 360 / (c - c)$$

Where:

c-c = the center to center distance of the pulleys

F = the vertical force to deflect the belt 1" at midpoint position (c-c/2) in order to obtain the required belt pre-tension.

**Idler Pulley pre-tension:**

The idler pulley assures the belt does not slip off the drive pulley on the slack side. After properly adjusting the belt tension, bring the idler pulley into contact with the timing belt. Raise the idler 0.375"; secure mounting hardware.

## Maintenance Intervals

1. Lubricate the (2) bearings supporting the take-up end shaft every 250,000 cycles.
2. Check all nuts, bolts and screws for tightness every 250,000 cycles.
3. Inspect and replace the (4) linear bearings on the *Linear Guide Tracking System* every 250,000 cycles if required.
4. Inspect and replace the motor brushes every 300,000- 400,000 cycles if required.

Also, inspect the operator for wear or damage to any of its components, especially the timing belt and pulleys. Do not lubricate the timing pulley. The frequency of these inspections will vary upon installations and will be directly proportional to the usage of the operator. **Do not use the operator if any component is worn or damaged**

## Safety Systems Test Intervals

External safety devices that are not normally supplied by the manufacturer of the door operator but added during installation, must be properly tested on a frequent enough basis so as not to compromise the safety and reliability of the complete door operating system on a continuing basis. These tests should be performed at least once a month

## **brookfield industries, inc.**

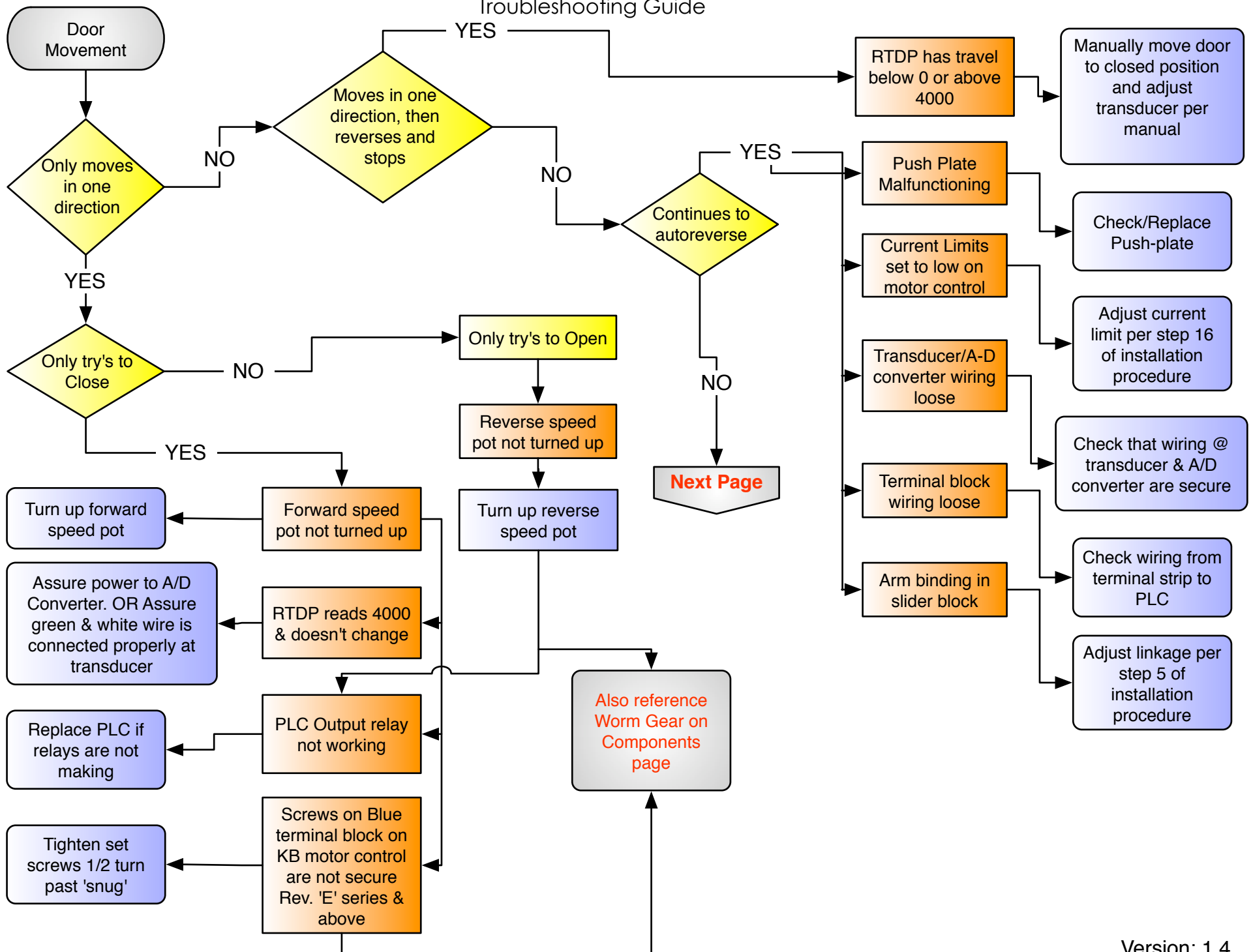
### **Limited Warranty**

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*brookfield industries, inc.* warrants that door operator models NB-500, NB-1000, NB-2000 and **NB-4100-1** are free from defects in material and workmanship according to the following terms and conditions:

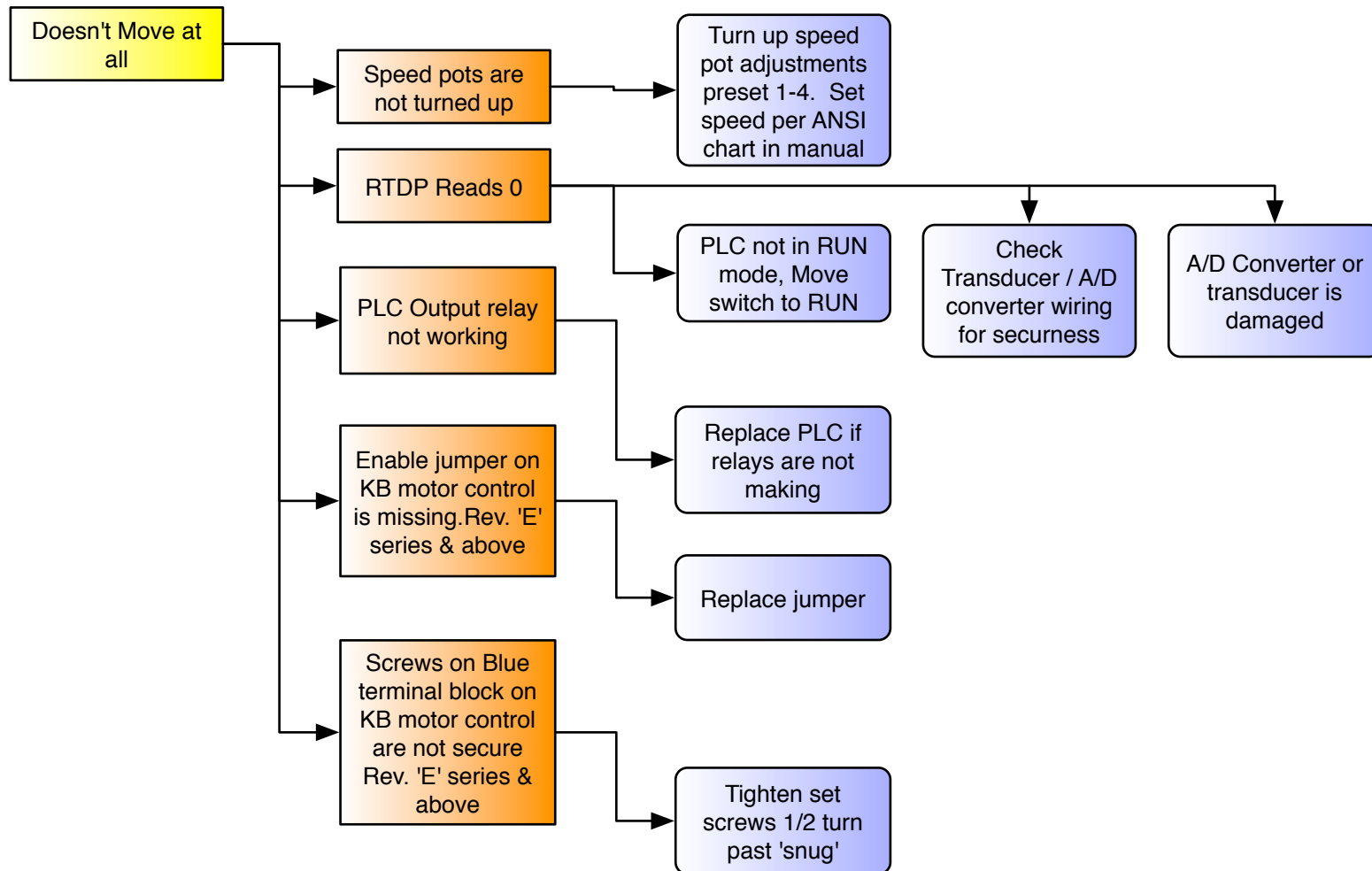
- 1) The limited warranty for all aforementioned products extends for (1) year beginning on the date of shipment from our facility.
- 2) During the limited warranty period, *brookfield industries, inc.* will repair or replace any defective component or any part that does not operate as originally specified or intended with a new or rebuilt part. No charge will be made to the consumer for any such parts. Credits or reimbursements, as well as associated shipping costs, will be issued only after any replacement parts have been returned by the consumer.
- 3) *brookfield industries, inc.* will also reimburse or credit the consumer for any reasonable labor charges associated with the repair or replacement of a particular part. *brookfield industries, inc.* and the consumer must agree upon the dollar amount as well as the scope of work, before any amount is allocated. This amount may vary depending on the geographical location of the labor market. Travel expenses are not applicable.
- 4) *brookfield industries, inc.* shall not cover, nor will the consumer have any benefits under this limited warranty if any of the following conditions apply to any returned parts as determined through an evaluation by *brookfield industries, inc.* or any of its vendors:
  - a) The product has been subjected to: improper installation, installation practices or any settings not in accordance with the operator manual, abnormal use, abnormal conditions, exposure to moisture, dampness or any other severe environmental conditions, unauthorized modifications, unauthorized connections, unauthorized repair, misuse, neglect, abuse, accident, altercation, door weights and/or door speeds and/or operating forces that exceed the rated values, or other acts which are out of the control of *brookfield industries, inc.*, such as damage caused by shipping.
  - b) Removing or altering of the serial number or any other action that prohibits *brookfield industries, inc.* from determining the original purchase date.

# Troubleshooting Guide

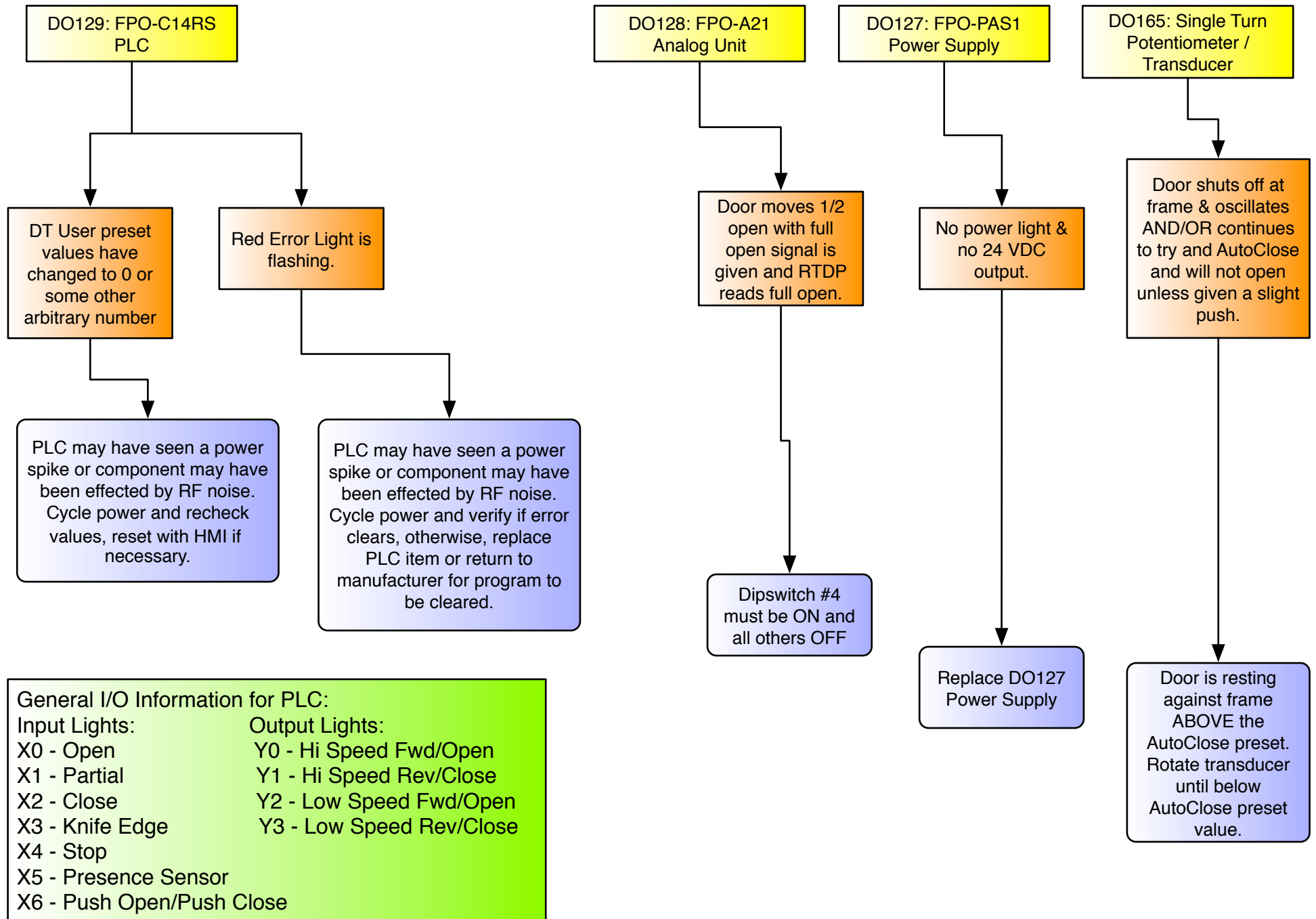




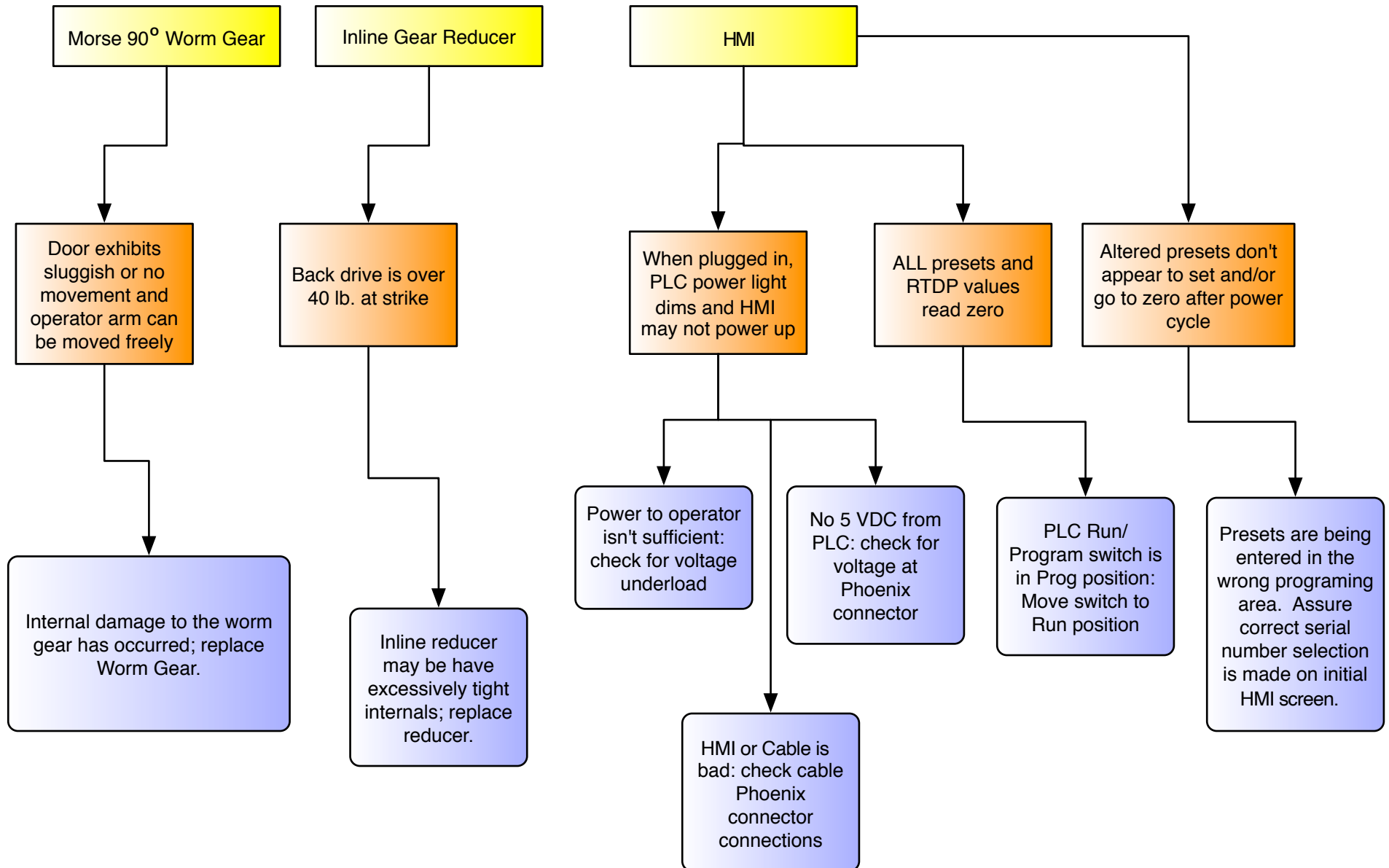
## Troubleshooting Guide



## Component Specific Problems



## Component Specific Problems



## Component Specific Problems

