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Series CPH Pivot Installation Instructions

1. Refer to the CPH-500, CPH-875, CPH -100, CPH-125, or CPH-200 Installation Drawing for bolting specifications and other information.
2. Slide off the **Door Section** (female block with set screw) from the **Upper and Lower Pivot Assembly**.
3. Mount the **Floor and Header Section** (male block with hinge pin). Assure the hinge pins are co-linear with each other. Use a plumb bob, straight edge, or precision laser to verify in 2 geometric planes (shim as required). *This is the most critical step to assure proper alignment and that the door will be plumb for a long trouble free life.*
4. Mounting bolts for the **Floor and Header Sections** must be properly tightened and pre-loaded at this time.
5. Adjust the set screws in each **Door Section** for proper door height and gap.
6. Slide the **Door Sections** back over the hinge pins of the **Floor and Header Section**. Since the **Upper Pivot Assembly** is upside down, you will be required to temporarily hold the **Door Section** in place against the hinge pin.
7. Rotate the **Door Sections** 90 degrees, or as required, until the mounting holes are accessible.
8. Move the door horizontally until the door is in full contact with each **Door Section's** mounting surface (shim as required).
9. Properly tighten and pre-load all **Door Section** mounting bolts.